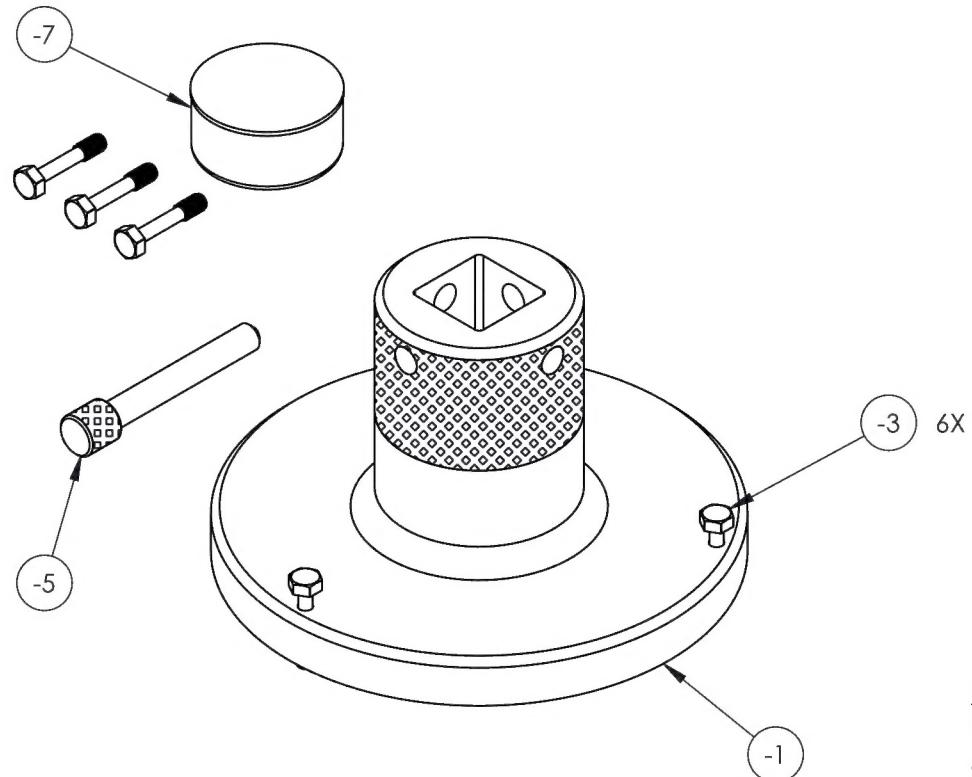


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D-1 ENGRAVE NOTE FROM ENGRAVE P/N. CORRECTED DEPTH DIM. OF SLOT FROM .260 TO .210 PER G.E.	4/8/2013	RJC	GE
2	15-0215	UPDATED TO NEW DRAFTING STANDARDS. CH'D TITLE WAS SPANNER IS SOCKET WRENCH.	8/31/2015	DPD	JAG



NOTES:

1. USED IN KIT RBEA62315, MAST NUT TORQUE TOOL KIT.
2. USED IN KIT RBEA62316, EC135 MAST CHANGE KIT.

DART
AEROSPACE

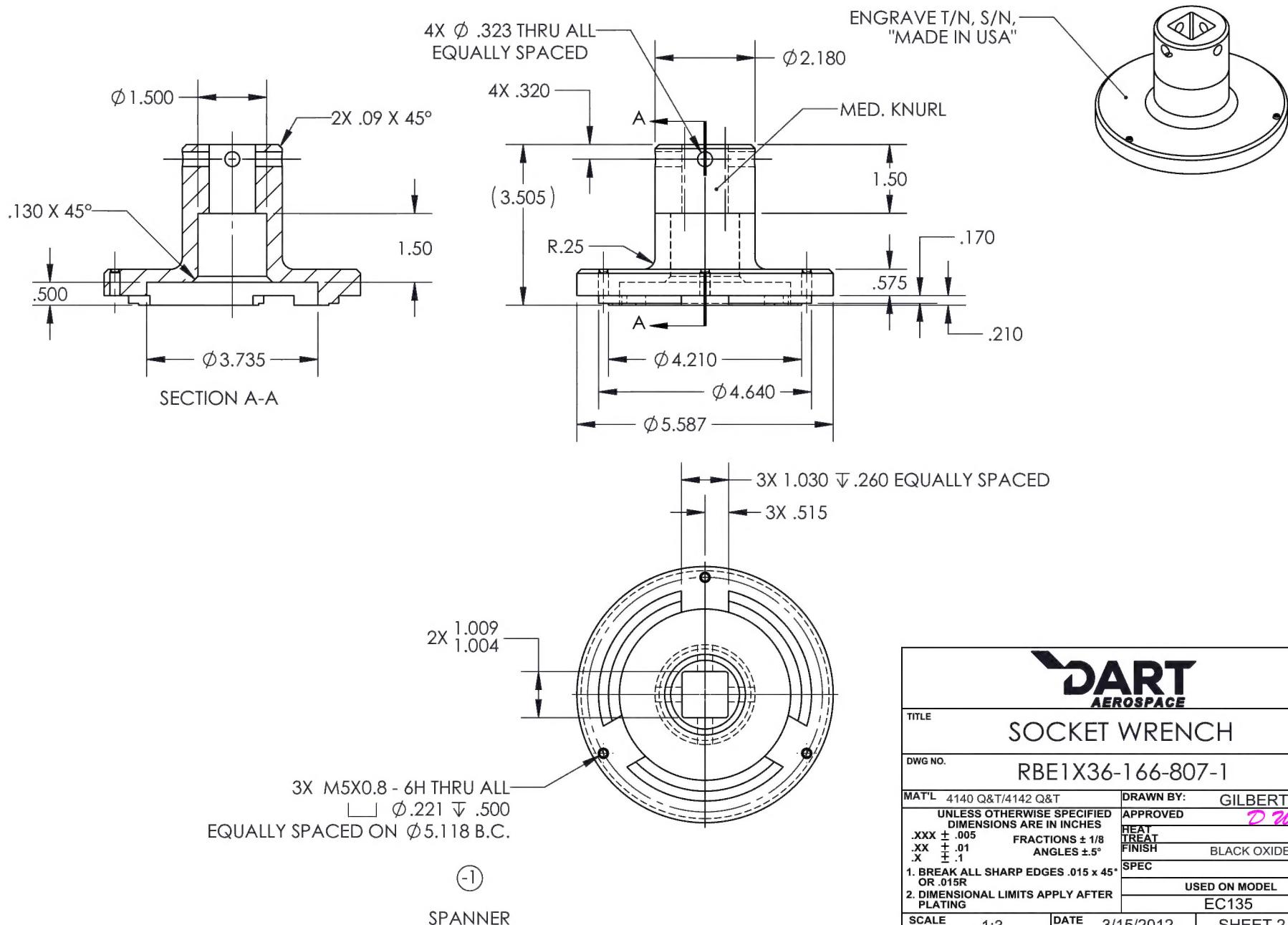
SOCKET WRENCH

DWG NO.	REV
RBE1X36-166-807	2
MAT'L	DRAWN BY:
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 PLATE	GILBERT APPROVED D. Weil
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EC135
SCALE 1:2	DATE 3/15/2012
	SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SPANNER	4140 Q&T/4142 Q&T		2
			-3	6	SCREW	STEEL	M5 x .8 X 25 (MCMASTER-CARR #91280A234) MODIFIED	3
			-5	1	PIN	4140/4142		4
	B/O	-7	1	VIAL	PLASTIC	Ø1.58 X .73 (MCMASTER-CARR #5274T691)	1	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

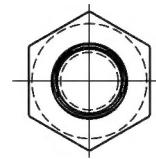
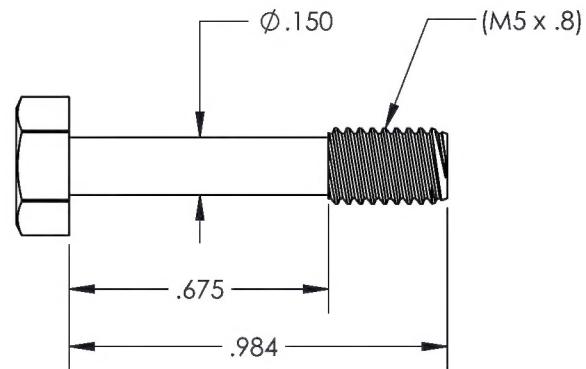
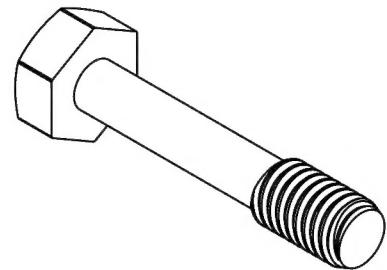
REV			ECR			DESCRIPTION			REVISIONS		
REV	ECR								DATE	INITIAL	APPROVED
A						CH'D -1 ENGRAVE NOTE FROM ENGRAVE P/N. CORRECTED DEPTH DIM. OF SLOT FROM .260 TO .210 PER G.E.			4/8/2013	RJC	GE



DART AEROSPACE	
TITLE	
DWG NO. RBE1X36-166-807-1	
MAT'L 4140 Q&T/4142 Q&T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
XXX ± .005	FRACTIONS ± 1/8
XX ± .01	ANGLES ± 5°
X ± .1	HEAT TREAT FINISH BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
EC135	
SCALE 1:3	DATE 3/15/2012
SHEET 2 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-----	-----------	-------------	------	---------	----------



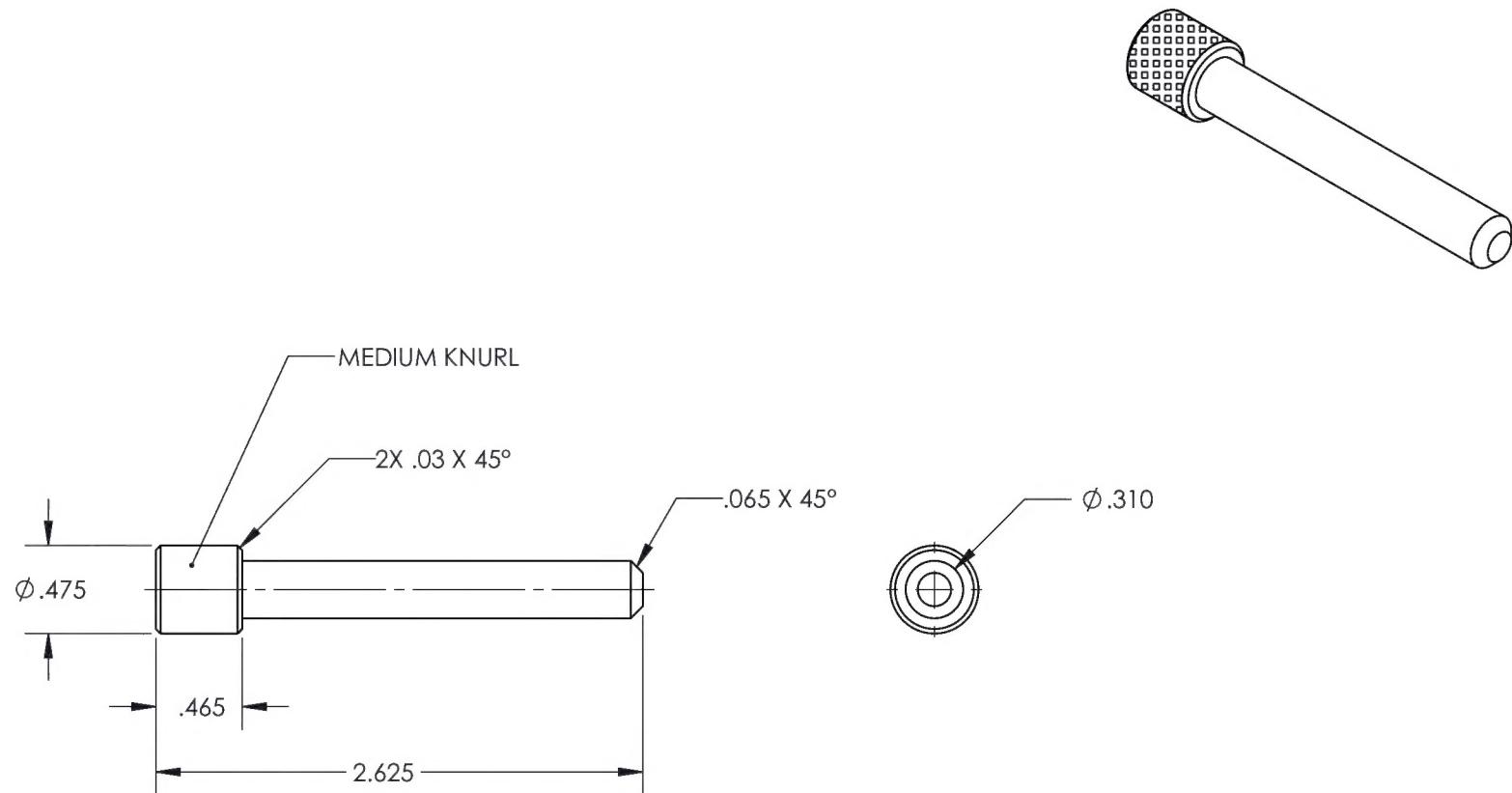
(-3)

SCREW

DART AEROSPACE	
TITLE	
SOCKET WRENCH	
DWG NO.	
RBE1X36-166-807-3	
REV	
2	
MAT'L STEEL	
DRAWN BY: GILBERT	
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
HEAT TREAT FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
EC135	
SCALE	2:1
DATE	3/15/2012
SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-----	-----------	-------------	------	---------	----------



(-5)

PIN

DART AEROSPACE	
TITLE	SOCKET WRENCH
DWG NO.	RBE1X36-166-807-5
MAT'L	4140/4142
DRAWN BY:	GILBERT
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH BLACK OXIDE
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL
	EC135
SCALE	2:1
DATE	3/19/2012
SHEET 4 OF 4	